

Date: Tuesday, 26/08/2008 1:00:56 PM
User: Linda Lacelle

JOB HISTORY : DETAIL

Job Number	: 41241	Customer	: Dart Helicopters Services		
Estimate Number	: 13530	DWG Name	: BLADE POSITIONER		
Purchase Order #	:	Part Number	: PB674300127		
Complete Date	: / / : : AM	DWG Number	: B6743001 P.4		
			Rev.	: B1	
DUEDATE	ORDERED	DELIVERED			
18/08/2008	3	0			
9.0 AN622A-BOLT	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
14/08/2008	SAUV02: Sauve, Amy	AN622A	3.000	\$2.31	Lot # 18057 Qty. 3
Subtotal:	QTD:	0 CTD:	3	\$2.31	
10.0 NAS1149F0632P-WASHER	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
14/08/2008	SAUV02: Sauve, Amy	NAS1149F0632P	3.000	\$0.06	Lot # 18057 Qty. 3
Subtotal:	QTD:	0 CTD:	3	\$0.06	
11.0 MS518598-WASHER	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
14/08/2008	SAUV02: Sauve, Amy	MS518598	6.000	\$0.90	Lot # 18854 Qty. 6
Subtotal:	QTD:	0 CTD:	6	\$0.90	
12.0 MS21042L6-Nut	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
14/08/2008	SAUV02: Sauve, Amy	MS21042L6	3.000	\$1.86	Lot # 105077 Qty. 3
Subtotal:	QTD:	0 CTD:	3	\$1.86	
13.0 MS27039109-Screw	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
14/08/2008	SAUV02: Sauve, Amy	MS27039109	21.000	\$1.62	Lot # 107378 Qty. 21
Subtotal:	QTD:	0 CTD:	21	\$1.62	
14.0 NAS1149F0316P-WASHER	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
14/08/2008	SAUV02: Sauve, Amy	NAS1149F0316P	21.000	\$2.77	Lot # 108700 Qty. 21
Subtotal:	QTD:	0 CTD:	21	\$2.77	
15.0 MS27039104-Inventory	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
14/08/2008	SAUV02: Sauve, Amy	MS27039104	9.000	\$0.54	Lot # 18431 Qty. 9
Subtotal:	QTD:	0 CTD:	9	\$0.54	
		TIME		COST	
	Machine Time:		0.00	\$0.00	
	Labor:		0.00	\$0.00	
	Sub-contract (external Op.):			\$0.00	
	INVENTORY ITEM:			\$10.06	
	SUB-COMPONENT (SUB-JOB):			\$0.00	
Total:				\$10.06	
	COST PER UNIT:			\$10.06	

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: BLADE POSITIONER
Job Number: 41241		Part Number: PB674300127
Job Number:		
Seq. #:	Machine Or Operation:	Description :
13.0	MS27039109	Screw
Comment: Qty.: 7.0000 Each(s)/Unit Total : 21.0000 Each(s) Screw batch: 107378 W		AS 08.08.26 3
14.0	NAS1149F0316P	WASHER
Comment: Qty.: 7.0000 Each(s)/Unit Total : 21.0000 Each(s) WASHER batch: 108700 W		AS 08.08.26 3
15.0	MS27039104	Inventory
Comment: Qty.: 3.0000 Each(s)/Unit Total : 9.0000 Each(s) Inventory batch: 18431 W		AS 08.08.26 3
16.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: 1- slide -289 , -291 and -293 on -19 tube then slide it in -285 tube 2- drill holes 0.159 (#21) thru -285 into -289 in (3) place and tap 10-32 UNF as per dwg 3- assemble all parts as per dwg PB67-43001		MF 08.08.26 3
17.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP		AS 08.08.26 (X)
18.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: # 39952		MF 08.08.26
19.0	QC21	FINAL INSPECTION/W/O RELEASE
Comment: FINAL INSPECTION/W/O RELEASE		AS 08.08.27 (X)
Job Completion		MF 08.08.28

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BLADE POSITIONER

Job Number: 41241

Part Number: PB674300127

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 PB6743001293 Extension Tube Adjustmnt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Extension Tube Adjustmnt

batch: 40061

M 08.08.26

3

7.0 PB6743001289 Handle Adjustmnt Fitting



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Handle Adjustmnt Fitting

batch: 41375

M 08.08.26

3

8.0 PB6743001291 Clamp Bushing



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Clamp Bushing

batch: 10640

M 08.08.26

3

9.0 AN622A BOLT



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

BOLT

batch: 18057

M 08.08.26

3

10.0 NAS1149F0632P WASHER



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

WASHER

batch: 18057

M 08.08.26

3

11.0 MS518598 WASHER



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

WASHER

batch: 18854

M 08.08.26

3

12.0 MS21042L6 Nut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Nut

batch: 105077

M 08.08.26

3

~~DUPPLICATE~~

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Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BLADE POSITIONER			
Job Number	: 41241						
Estimate Number	: 13530						
P.O. Number	:			Part Number	: PB674300127		
This Issue	: 26/08/2008	S.O. No.	: :	Drawing Number	: B6743001 P.4		
Prsh Rev.	: NC			Project Number	: N/A		
First Issue	: 14/08/2008	Type	: SMALL /MED FAB	Drawing Revision	: B1		
Previous Run	:			Material	:		
Written By	:			Due Date	: 18/08/2008		
Checked & Approved By	:			Qty:	3		
Comment	: Est Rev:A 08-07-29 new issue DD verified by:ec			Um:	Each		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PB674300135	PB67-43001-35 Lower Pad Assembly	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s) PB67-43001-35 Lower Pad Assembly batch: 40068	 <i>M 08.08.26</i>
2.0	PB674300131	PB67-43001-31 Upper Restraint Weldment	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s) PB67-43001-31 Upper Restraint Weldment batch: 40064	 <i>M 08.08.26</i>
3.0	PB674300129	PB67-43001-29 Blade Positioner Weldment	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s) PB67-43001-29 Blade Positioner Weldment batch: 40241	 <i>M 08.08.26</i>
4.0	PB6743001285	PB67-43001-285 Upper Tube	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s) PB67-43001-285 Upper Tube batch: 40245	 <i>M 08.08.26</i>
5.0	PB674300119	PB67-43001-19 Inner Tube and Retainer Bu	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s) PB67-43001-19 Inner Tube and Retainer Bu batch: 40240	 <i>M 08.08.26</i>